



1. CAREFULLY REMOVE SEALS. ANY SCRATCHES TO SEAL GROOVE WILL RESULT IN LEAKAGE.
2. CLEAN SEAL GROOVE TO REMOVE CONTAMINATION.
3. INSTALL SEALS AS SHOWN ON DRAWING.
4. APPLY MAGNALUBE-G GREASE TO SEALS, INSIDE BUSHING DIAMETER AND PISTON OUTSIDE DIAMETER.
5. USE CARE WHEN INSTALLING PISTON ROD ASSEMBLY INTO TUBE AND BUSHING OVER ROD.

TIE ROD TORQUE								
BORE	1-1/2	2	2-1/2	3-1/4	4	5	6	8
FT-LBS	7	11	13	20	24	40	48	100